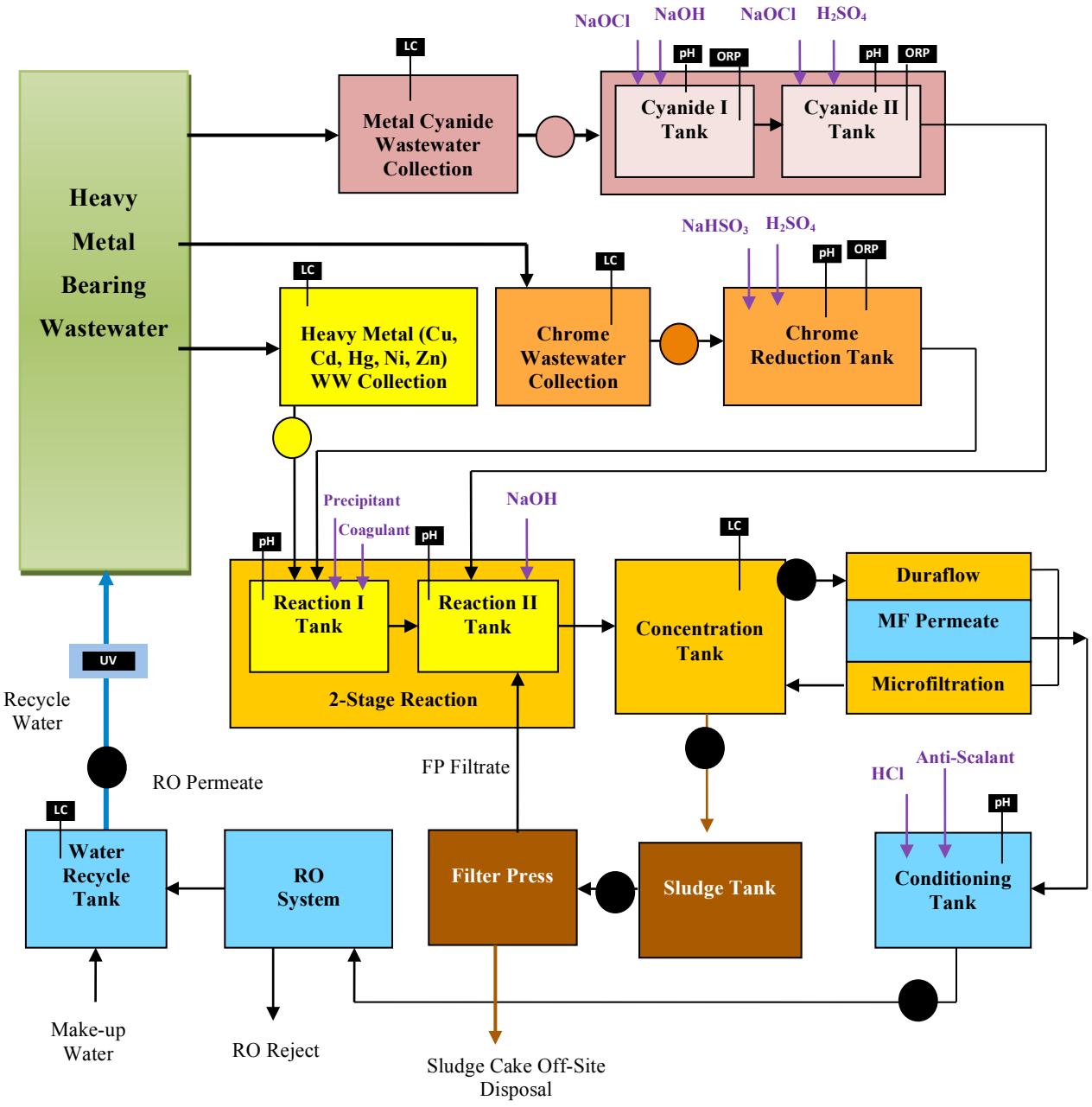Duraflow Heavy Metal Wastewater Treatment & Recycling Process